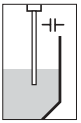
Operating Instructions

VEGACAL 63

4 … 20 mA/HART



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1 About this document

1.1 Function

This operating instructions manual has all the information you need for quick setup and safe operation. Please read this manual before you start setup.

1.2 Target group

This operating instructions manual is directed to trained, qualified personnel. The contents of this manual should be made available to these personnel and put into practice by them.

1.3 Symbolism used

Information, tip, note
This symbol indicates helpful additional information.

Caution, warning, danger
This symbol informs you of a dangerous situation that could occur. Ignoring this cautionary note can impair the person and/or the instrument.

Ex applications
This symbol indicates special instructions for Ex applications.

● **List**
The dot set in front indicates a list with no implied sequence.

→ **Action**
This arrow indicates a single action.

1 **Sequence**
Numbers set in front indicate successive steps in a procedure.

2 For your safety

2.1 Authorised personnel

All operations described in this operating instructions manual must be carried out only by trained specialist personnel authorised by the operator. For safety and warranty reasons, any internal work on the instruments must be carried out only by personnel authorised by the manufacturer..

2.2 Appropriate use

VEGACAL 63 is a sensor for continuous level measurement.

Detailed information on the application range of VEGACAL 63 is available in chapter "*Product description*".

2.3 Warning about misuse

Inappropriate or incorrect use of the instrument can give rise to application-specific hazards, e.g. vessel overfill or damage to system components through incorrect mounting or adjustment.

2.4 General safety instructions

The VEGACAL 63 is a high-tech instrument requiring the strict observance of standard regulations and guidelines. The user must take note of the safety instructions in this operating instructions manual, the country-specific installation standards (e.g. the VDE regulations in Germany) as well as all prevailing safety regulations and accident prevention rules.

2.5 CE conformity

VEGACAL 63 is in CE conformity with EMC (89/336/EWG) and LVD (73/23/EWG).

Conformity has been judged acc. to the following standards:

- EMC:
  - Emission EN 61326: 2004 (class B)
  - Susceptibility EN 61326: 2004 including supplement A
- LVD: EN 61010-1: 2001

2.6 Compatibility acc. to NAMUR NE 53

VEGACAL 63 meets NAMUR recommendation NE 53. VEGA instruments are generally upward and downward compatible:

- sensor software for DTM-VEGACAL 63 HART, PA or FF
- DTM VEGACAL 63 for adjustment software PACTware™
- adjustment module PLICSCOM for sensor software

The parameter adjustment of the basic sensor functions is independent of the software version. The range of available functions depends on the respective software version of the individual components.

The software version of VEGACAL 63 can be determined as follows:

- via PACTware™
- on the type label of the electronics
- via the indicating and adjustment module PLICSCOM

You can view all software histories on our website www.vega.com. Make use of this advantage and get registered for update information via e-mail.

2.7 Safety information for Ex areas

Please note the Ex-specific safety information for installation and operation in Ex areas. These safety instructions are part of the operating instructions manual and come with the Ex-approved instruments.

2.8 Manufacturer declaration

In conformity with DIN EN 60079-14/2004, para. 5.2.3, point c1, the capacitive probe VEGACAL 63 is suitable for use in zone 2.

The operator must use the instrument correctly and follow the specifications of the following documents:

- this operating instructions manual
- this manufacturer declaration (24641)
- the applicable installation regulations

Max. increase of the surface temperature during operation: 25 K (individual components in the instrument)

With an ambient temperature of +70°C (+158°F) on the housing and a process temperature of +70°C (+158°F), the max. ambient temperature during operation is +95°C (+203°F).

Measures to maintain the explosion protection during operation:

- Operate you instrument in the range of the specified electrical limit values. Permissible supply voltage: see "*Technical data*"
- Mount and operate the instrument in such a way that no ignition danger is expected by electrostatic charges. The process fitting, the plastic-coated/covered probe part or the housing are made of electrically non-conductive plastic (depending on the version).
- Make sure that the seal is mounted correctly between lower part of the housing and cover. Screw the cover on tightly.
- Make sure that there is no explosive atmosphere, if you want to operate the instrument with open cover
- Make sure that the cable gland is tight and strain-relieved. The outer diameter of the connection cable must be adapted to the cable gland. Tighten the pressure screw of the cable gland carefully.
- Cover unused openings for cable glands tightly
- Mount the instrument in such a position that the sensor cannot touch the vessel wall or vessel installations. Keep the influences of product movements in the vessel in mind.
- The surface temperature on the housing must not exceed the ignition temperature of the concerned explosive atmosphere

This instrument was judged by a person that fulfils the requirements acc. to DIN EN 60079-14.

2.9 Environmental instructions

Protection of the environment is one of our most important duties. That is why we have introduced an environment management system with the goal of continuously improving company environmental protection. The environment management system is certified acc. to DIN EN ISO 14001.

Please help us fulfil this obligation by observing the environmental instructions in this manual:

- Chapter "*Storage and transport*"
- Chapter "*Disposal*"

3 Product description

3.1 Configuration

Scope of delivery

The scope of delivery encompasses:

- VEGACAL 63 level switch
- documentation
  - this operating instructions manual
  - Ex-specific safety instructions (with Ex versions), if necessary further certificates.

Components

VEGACAL 63 consists of the following components:

- Process fitting with probe
- Housing with electronics
- Housing cover, optionally available with indicating and adjustment module PLICSCOM

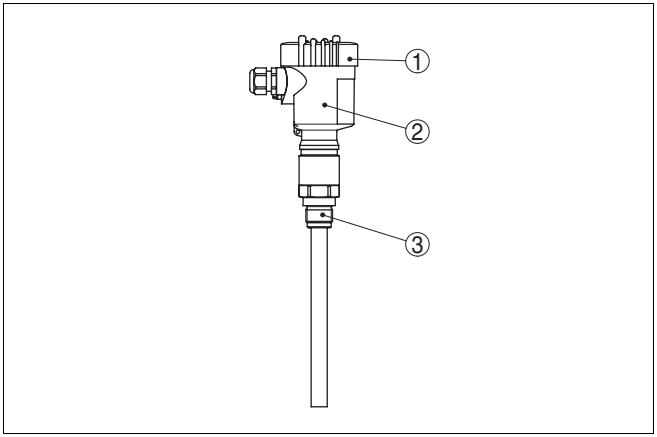


Fig. 1: VEGACAL 63 – rod version with plastic housing
1 Housing cover with integrated PLICSCOM (optional)
2 Housing with electronics
3 Process fitting

3.2 Principle of operation

Area of application

VEGACAL 63 is a level sensor with fully insulated probe for continuous level measurement.

The electronics functions acc. to the admittance principle (phase-selective admittance processing).

It is designed for industrial use in all areas of process technology and can be applied in all areas of industrial process measurement.

Fully insulated probes such as VEGACAL 63 are preferably used in conductive liquids.

Physical principle

The probe, the measured product and the vessel wall form an electrical capacitor. The capacitance is influenced by three main factors.

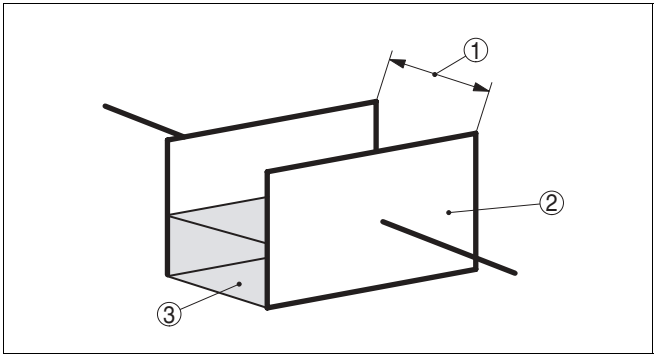


Fig. 2: Functional principle - Plate capacitor
1 Distance between the electrode surfaces
2 Size of the electrode surfaces
3 Type of dielectric between the electrodes

The probe and the vessel wall are the capacitor plates. The measured product and the insulation are the dielectric. Due to the higher dielectric constant (DK value) of the insulation and the conductive product compared to air, the capacitance increases as the probe is gradually covered.

The capacitance as well as the resistance change are converted in the oscillator into a level-proportional signal.

Supply

Two-wire electronics 4 … 20 mA/HART for power supply and measured value transmission on the same cable.

The supply voltage range can differ depending on the instrument version. The exact range is stated in the "*Technical data*" in the "*Supplement*".

3.3 Adjustment

VEGACAL 63 can be adjusted with four different adjustment media:

- the indicating and adjustment module PLICSCOM
- with the suitable VEGA DTM in conjunection with an adjustment software acc. to the FDT/DTM standard, e.g. PACTware™ and PC
- with manufacturer-specific adjustment programs AMS™ or PDM
- a HART handheld

The entered parameters are generally saved in VEGACAL 63, optionally also in PLICSCOM or in PACTware™.

3.4 Storage and transport

Packaging

Your instrument was protected by packaging during transport. Its capacity to handle normal loads during transport is assured by a test acc. to DIN EN 24180.

The packaging of standard instruments consists of environment-friendly, recyclable cardboard. For special versions, PE foam or PE foil is also used. Dispose of the packaging material via specialised recycling companies.

Storage and transport temperature

- Storage and transport temperature see "*Supplement - Technical data - Ambient conditions*"
- Relative humidity 20 … 85 %

4 Mounting

4.1 General instructions

Installaton location

Select an installation position you can easily reach for mounting and connecting as well as later retrofitting of an indicating and adjustment module. The housing can be rotated by 330° without the use of any tools. You can also install the indicating and adjustment module in four different positions (each displaced by 90°).

Handling

With screwed versions, the housing must not be used for screwing in! Tightening can cause damages on the locking piston of the housing.

To screw in, use the hexagon above the thread.

Moisture

Use the recommended cables (see chapter "*Connecting to power supply*") and tighten the cable gland.

You can give your VEGACAL 63 additional protection against moisture penetration by leading the connection cable downward in front of the cable entry. Rain and condensation water can thus drain off. This applies mainly to mounting outdoors, in areas where moisture is expected (e.g. by cleaning processes) or on cooled or heated vessels.

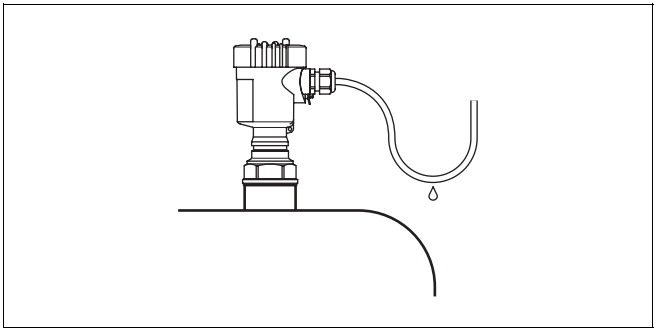


Fig. 3: Measures against moisture penetration

Pressure/Vacuum

The process fitting must be sealed if there is gauge or low pressure in the vessel. Before use, check if the seal material is resistant against the measured product.

Insulating measures, such as e.g. covering the thread with teflon tape, can interrupt the necessary electrical connection with metal vessels. For this reason, ground the probe on the vessel or use a conductive seal material.

Vessel material

Metal vessel

Make sure that the mechanical connection of the probe to the vessel is electrically conductive to ensure sufficient grounding.

Use conductive seals such as e.g. copper or lead etc. Insulating measures, such as covering the thread with Teflon tape, can interrupt the necessary electrical connection with metal vessels. For this reason, ground the probe on the vessel or use a conductive seal material.

Non-conductive vessel

In non-conductive vessels, e.g. plastic tanks, the second pole of the capacitor must be provided separately, e.g. in the form of a concentric tube.

Vessel forms

If possible, the capacitive probe should be mounted vertically or parallel to the counter electrode. This applies particularly to applications in non-conductive products.

In cylindrical tanks, spherical tanks or other asymmetrical tank forms, nonlinear level values are generated due to the varying distance to the vessel wall.

Use a concentric tube in non-conductive products or linearize the meas. signal.

4.2 Mounting information

Mounting position

During operation, the probe must not touch any installations or the vessel wall. The measured value can also change if the distance to the vessel wall changes considerably. If necessary, secure the end of the probe (insulated).

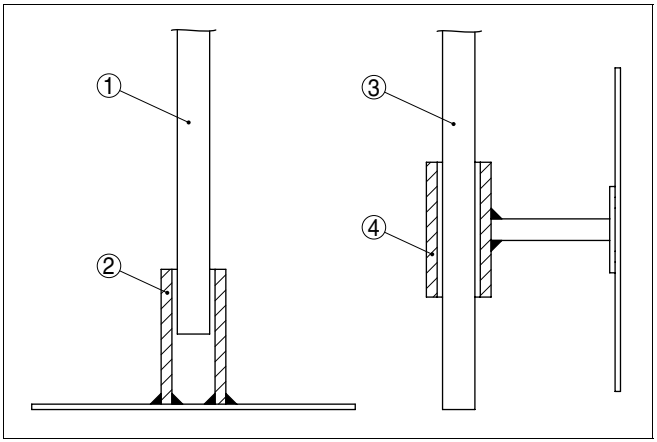


Fig. 4: Fasten the probe
1 Probe
2 Plastic sleeve

In vessels with conical bottom it can be advantageous to mount the sensor in the center of the vessel, as measurement is then possible down to the lowest point of the vessel bottom.

Inflowing material

If VEGACAL 63 is mounted in the filling stream, measurement errors can result. Mount VEGACAL 63 at a location in the vessel where no disturbing influence from e.g. filling openings, agitators, etc. can occur.

This applies particularly to instrument versions with a longer probe.

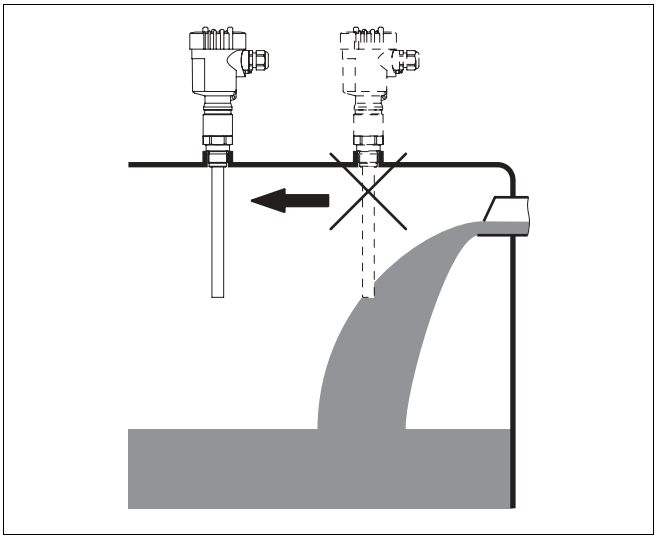


Fig. 5: Inflowing material

5 Connecting to power supply

5.1 Preparing the connection

Note safety instructions

Always observe the following safety instructions:

- Connect only in the complete absence of line voltage
- If overvoltages are expected, overvoltage arresters should be installed

Tip:
We recommend using VEGA overvoltage arresters ÜS-F-LB-I and ÜSB 62-36G.X.

Take note of safety instructions for Ex applications

In hazardous areas you should take note of the appropriate regulations, conformity and type approval certificates of the sensors and power supply units.

Select power supply

Power supply and current output are transmitted via the same two-wire connection cable. The supply voltage range can differ depending on the instrument version. The exact range is stated in the "*Technical data*" in the "*Supplement*".

Provide a reliable separation between the supply circuit and the mains circuits acc. to DIN VDE 0106 part 101. The VEGA power supply units VEGATRENN 149AEx, VEGASTAB 690, VEGADIS 371 as well as all VEGAMETs meet this requirement.

Bear in mind the following factors regarding supply voltage:

- the reduction of the output voltage of the power supply unit under nominal load (with a sensor current of 20.5 mA or 22 mA in case of fault signal)
- The influence of additional instruments in the circuit (see load values in "*Technical data*").

Select connection cable

VEGACAL 63 is connected with standard two-wire cable without screen. A outer cable diameter of 5 … 9 mm ensures the seal effected of the cable gland. If electromagnetic interference is expected which is above the test values of EN 61326 for industrial areas, screened cable should be used. For HART multidrop operation we recommend as standard practice the use of screened cable.

Cable gland ½ NPT

On VEGACAL 63 with cable gland ½ NPT and plastic housing, a metal ½" threaded insert is moulded in the plastic housing.

Caution:
No grease should be used when screwing the NPT cable gland or steel tube into the threaded insert. Standard grease can contain additives affecting the connection between threaded insert and housing. This will influence the stability of the connection and the tightness of the housing.

Cable screening and grounding

If screened cable is necessary, connect the cable screen on both ends to ground potential. In the sensor, the screen must be connected directly to the internal ground terminal. The ground terminal on the outside of the housing must be connected to the potential equalisation (low impedance).

If potential equalisation currents are expected, the connection on the evaluation side must be made via the ceramic capacitor (e.g. 1 nF, 1500 V). The low frequency potential equalisation currents are thus suppressed, but the protective effect against high frequency interference signals remains.

Select connection cable for Ex applications

Take note of the corresponding installation regulations for Ex applications. In particular, make sure that no potential equalisation currents flow over the cable screen. In case of grounding on both sides this can be achieved by the use of a capacitor or a separate potential equalisation.

5.2 Connection steps

Proceed as follows:

1 Unscrew the housing cover
2 If an indicating and adjustment module is installed, remove it by turning it slightly to the left.
3 Loosen compression nut of the cable entry
4 Remove approx. 10 cm (4 in) of the cable mantle, strip approx. 1 cm (0.4 in) insulation from the ends of the individual wires
5 Insert the cable into the sensor through the cable entry
6 Lift the opening levers of the terminals with a screwdriver (see following illustration)
7 Insert the wire ends into the open terminals according to the wiring plan

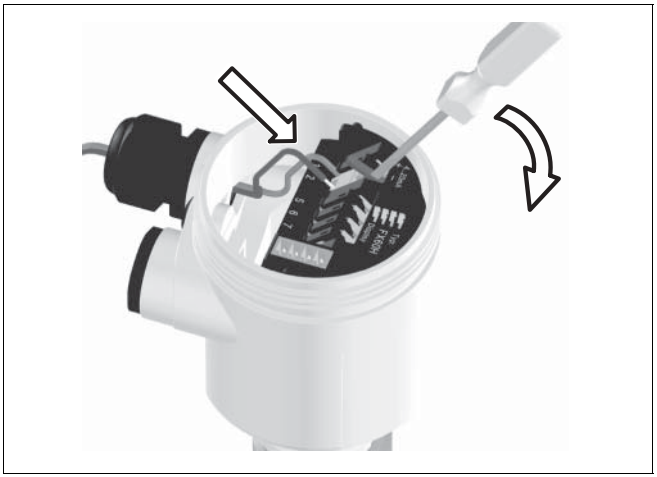


Fig. 6: Connection steps 6 and 7

8 Press down the opening lever of the terminals, you will hear the terminal spring closing.

9 Check the hold of the wires in the terminals by lightly pulling on them

10 Connect the screen to the internal ground terminal and the external ground terminal to potential equalisation

11 Tighten the compression nut of the cable entry, the seal ring must completely encircle the cable

12 Screw the housing cover back on

The electrical connection is finished.

5.3 Wiring plans, single chamber housing

The following illustrations apply to the non-Ex as well as to the Ex ia version.

Housing overview

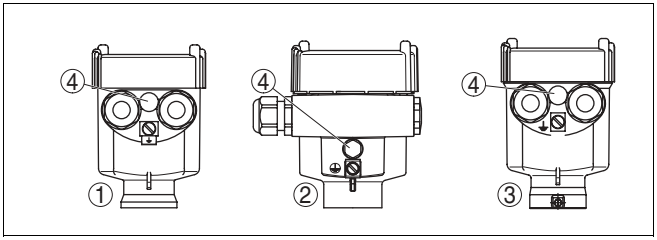


Fig. 7: Material versions, single chamber housing
1 Plastic
2 Aluminium
3 Stainless steel
4 Filter element for pressure compensation or blind stopper with version IP 66/ IP 68, 1 bar

Electronics and connection compartment

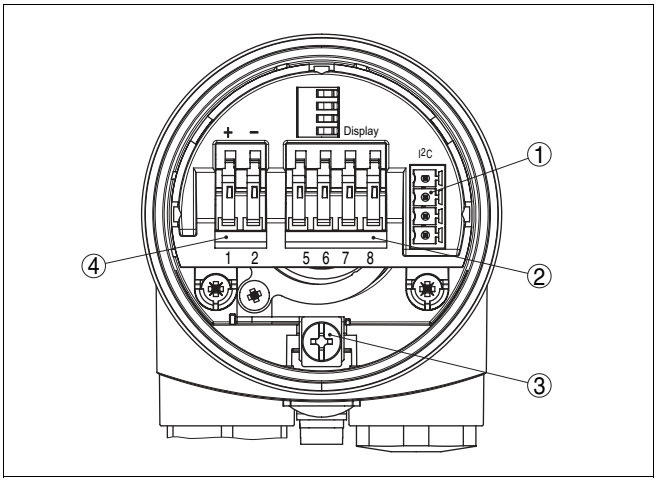


Fig. 8: Electronics and connection compartment, single chamber housing
1 Plug connector for VEGACONNECT (I^2C interface)
2 Spring-loaded terminals for connection of the external indication VEGADIS 61
3 Ground terminal for connection of the cable screen
4 Spring-loaded terminals for power supply

Wiring plan

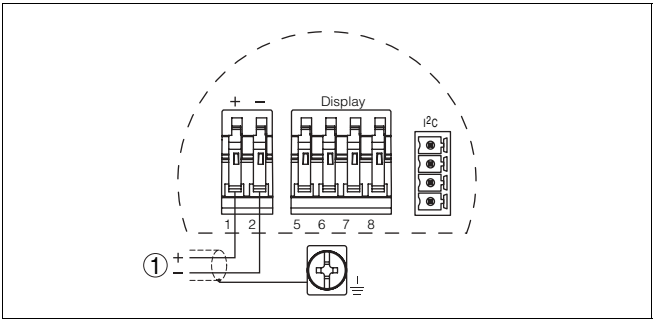


Fig. 9: Wiring plan, single chamber housing
1 Power supply/Signal output

5.4 Wiring plans, double chamber housing

The following illustration apply to non-Ex as well as Ex ia versions. The Exd version is described in the next subchapter.

Housing overview

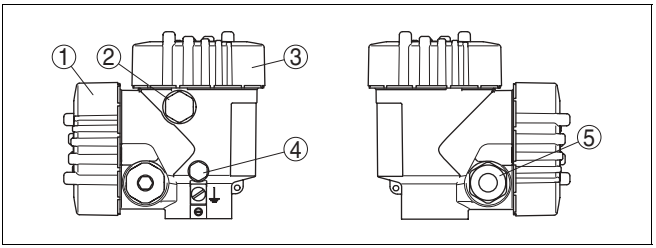


Fig. 10: Double chamber housing
1 Housing cover, connection compartment
2 Blind stopper or plug M12x1 for VEGADIS 61 (option)
3 Housing cover, electronics compartment
4 Filter element for pressure compensation or blind stopper with version IP 66/ IP 68, 1 bar[1)]
5 Cable entry or plug

1) Version IP 66/IP 68, 1 bar not with four-wire instruments.

Electronics compartment

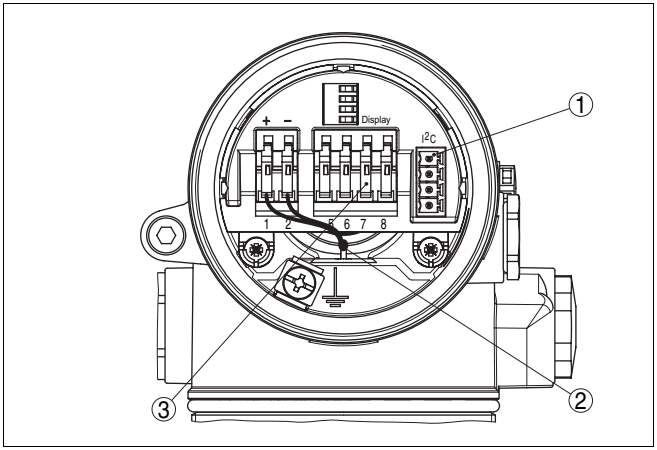


Fig. 11: Electronics compartment, double chamber housing
1 Plug connector for VEGACONNECT (I^2C interface)
2 Internal connection cable to the connection compartment
3 Terminals for VEGADIS 61

Connection compartment

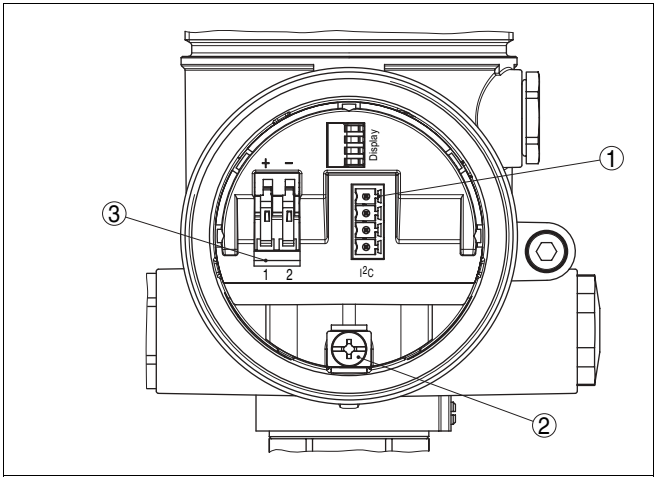


Fig. 12: Connection compartment, double chamber housing
1 Plug connector for VEGACONNECT (I^2C interface)
2 Ground terminal for connection of the cable screen
3 Spring-loaded terminals for power supply

Wiring plan

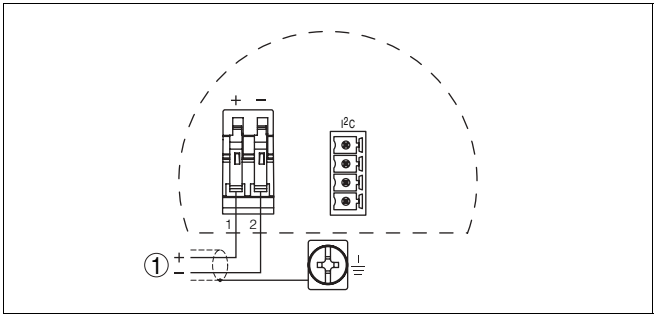


Fig. 13: Wiring plan, double chamber housing
1 Power supply/Signal output

5.5 Wiring plans, double chamber housing Exd

Housing overview

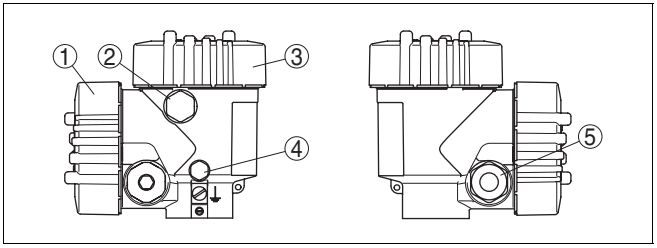


Fig. 14: Double chamber housing
1 Housing cover, connection compartment
2 Blind stopper or plug M12x1 for VEGADIS 61 (option)
3 Housing cover, electronics compartment
4 Filter element for pressure compensation or blind stopper with version IP 66/ IP 68, 1 bar[2)]
5 Cable entry or plug

2) Version IP 66/IP 68, 1 bar not with four-wire instruments.

Electronics compartment

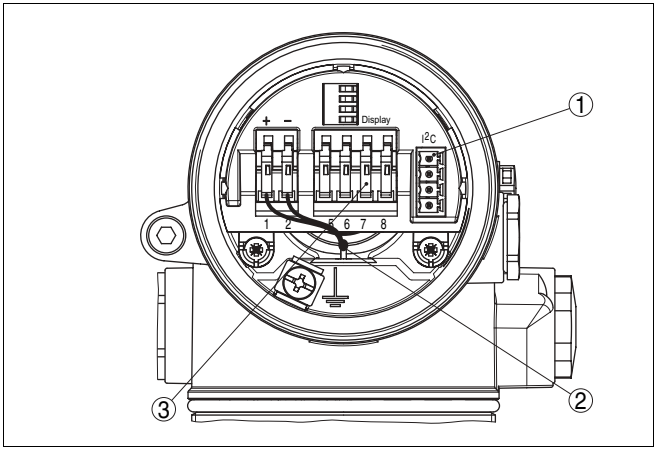


Fig. 15: Electronics compartment, double chamber housing
1 Plug connector for VEGACONNECT (I^2C interface)
2 Internal connection cable to the connection compartment
3 Terminals for VEGADIS 61

Connection compartment

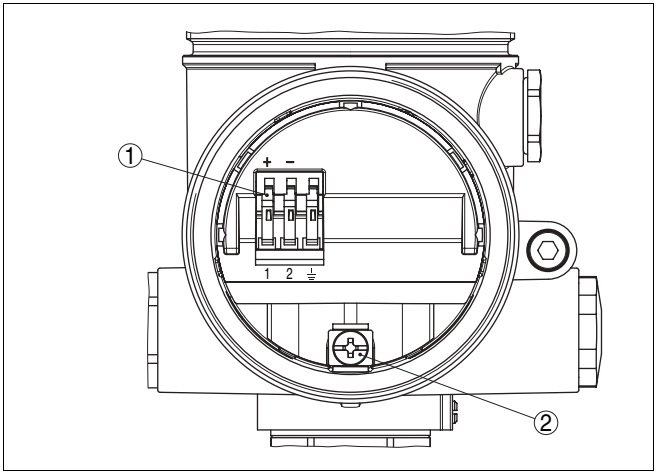


Fig. 16: Connection compartment, double chamber housing Exd
1 Spring-loaded terminals for power supply and cable screen
2 Ground terminal for connection of the cable screen

Wiring plan

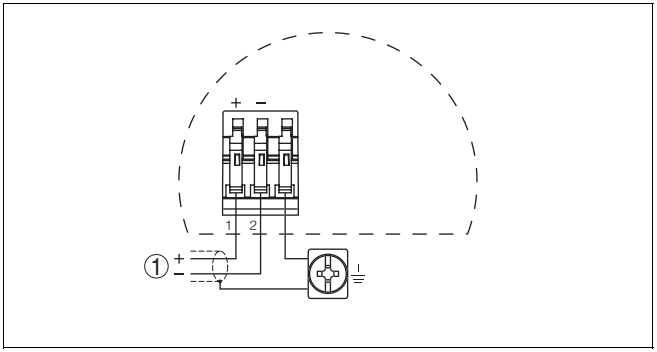


Fig. 17: Wiring plan, double chamber housing Exd
1 Power supply/Signal output

5.6 Wiring plans, version IP 66/IP 68, 1 bar

Wire assignment, connection cable

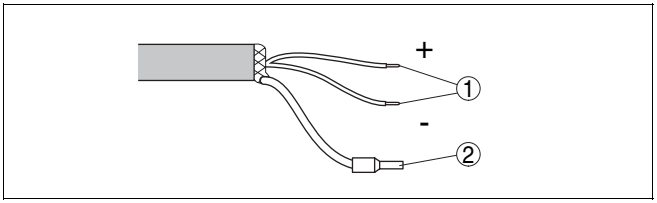


Fig. 18: Wire assignment, connection cable
1 br (+) and bl (-) for power supply or to the processing system
2 Screen

6 Setup with the indicating and adjustment module PLICSCOM

6.1 Short description

Function/Configuration

The indicating and adjustment module PLICSCOM is used for measured value display, adjustment and diagnosis. It can be mounted in the following housing versions and instruments:

- All sensors of the plics® instrument family, in the single as well as in the double chamber housing (optionally in the electronics or connection compartment)
- External indicating and adjustment unit VEGADIS 61

Note:
You will find detailed information on the adjustment in the operating instructions manual of the indicating and adjustment module PLICSCOM.

6.2 Insert the indicating and adjustment module PLICSCOM

Insert/remove PLICSCOM

PLICSCOM can be inserted or removed at any time. It is not necessary to interrupt the power supply.

Proceed as follows:

1 Unscrew the housing cover

2 Place PLICSCOM in the desired position on the electronics (you can choose any one of four different positions - each displaced by 90°)

3 Press PLICSCOM lightly onto the electronics and turn it to the right until it snaps in.

4 Screw housing cover with inspection window tightly back on

Removal is carried out in reverse order.

PLICSCOM is powered by the sensor, an additional connection is not necessary.

Fig. 19: Installation of PLICSCOM

Note:
If you intend to retrofit VEGACAL 63 with a PLICSCOM for continuous measured value indication, a higher cover with an inspection glass is required.

6.3 Adjustment system

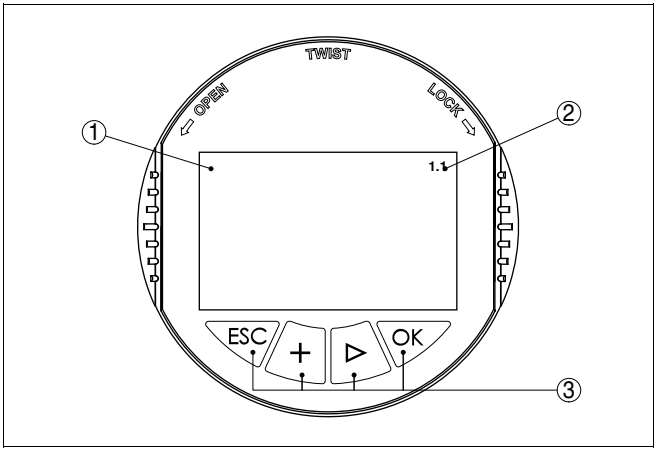


Fig. 20: Indicating and adjustment elements
1 LC display
2 Indication of the menu item number
3 Adjustment keys

Key functions

- ***[OK]*** key:
  - move to the menu overview
  - confirm selected menu
  - edit parameter
  - save value
- ***[->]*** key to select:
  - menu change
  - list entry
  - editing position
- ***[+]*** key:
  - modify value of a parameter
- ***[ESC]*** key:
  - interrupt input
  - jump to the next higher menu

Adjustment system

The sensor is adjusted via the four keys of the indicating and adjustment module. The LC display indicates the individual menu items. The functions of the individual keys are shown in the above illustration. Approx. 10 minutes after the last pressing of a key, an automatic reset to measured value indication is triggered. Any values not confirmed with ***[OK]*** will not be saved.

6.4 Setup procedure

Switch on phase

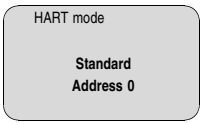
After VEGACAL 63 is connected to voltage supply or after voltage recurrence, the instrument carries out a self-test for approx. 30 seconds. The following steps are carried out:

- Internal check of the electronics
- Indication of the instrument type, the firmware version as well as the sensor TAGs (sensor name)
- Output signal jumps briefly (approx. 10 seconds) to the set fault current

Then the actual measured value is displayed and the corresponding current is transmitted to the cable.[3)]

Address setting HART-Multidrop

In HART-Multidrop mode (several sensors on one input) the address must be set before continuing with the parameter adjustment. You will find a detailed description in the operating instructions manual of PLICSCOM or in the online help of PACTware™ or DTM.



Parameter adjustment

VEGACAL 63 measures the capacitance of the respective product. To display the actual level of the product, an allocation of the measured capacitance to the percentage height must be carried out. For this adjustment, the capacitance is entered with emptied and filled vessel.

If the vessel cannot be emptied or filled completely, you can carry out the adjustment also with two known levels - for example with 10 % and 90 %. The difference between the empty and full adjustment values should be as large as possible.

The actual level can then be calculated on the basis of these settings.

VEGACAL 63 must be installed. A change of level is necessary for this adjustment.

In the main menu item "*Basic adjustment*", the individual submenu items should be selected one after the other and provided with the correct parameter values.

[3)] The values correspond to the actual level as well as to the settings already carried out, e.g. default setting.

Tip:
If the indicating and adjustment module PLICSCOM remains on the probe as a display, we recommend saving the sensor data in PLICSCOM.

Use the function "Copy sensor data".

Start your parameter adjustment with the following menu items of the basic adjustment:

Carrying out min. adjustment

To be on the safe side, note the adjustment values for full and empty. If an adjustment procedure fails, it is not necessary to again carry out a level change.

These values can be helpful if the electronics has to be exchanged.

	%	Value
Empty adjustment		
Full adjustment		

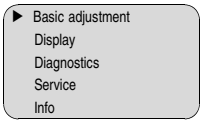
Tab. 2: Adjustment protocol

Tip:
For min. adjustment the vessel should be as empty as possible, and for max. adjustment, as full as possible. If the vessel is already full, start with max. adjustment.

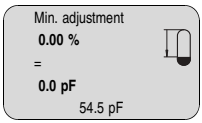
Note:
If possible, the vessel should be as empty as possible for min. adjustment.

Proceed as follows:

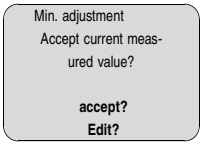
1 Move from the measured value display to the main menu by pushing ***[OK]***.



2 Select the menu item "***Basic adjustment***" with *[->]* and confirm with ***[OK]***. Now the menu item "*Min. adjustment*" is displayed.



3 Prepare the adjustment value for editing with ***[OK]***. Move to the selection window with ***[OK]***.



4 Accept the current measured value or move to the editing window with "Edit". To edit, set the cursor to the requested position with ***[->]***. Set the requested % value with ***[+]*** and save with ***[OK]***. The cursor jumps to the capacitance value.

5 Enter the current capacitance value in pF (displayed below) for the empty vessel corresponding to the percentage value.

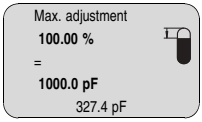
6 Save the settings with ***[OK]*** and move to "Max. adjustment" with ***[->]***.

Carrying out max. adjustment

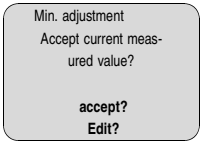
Fill the vessel to the highest possible level.

Note:
For max. adjustment, the vessel should be as full as possible. This will make the calibration more accurate.

Proceed as follows:



1 Prepare the adjustment value for editing with ***[OK]***. Move to the selection window with ***[OK]***.



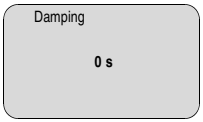
2 Accept the current measured value or move to the editing window with "Edit". To edit, set the cursor to the requested position with ***[->]***. Set the requested % value with ***[+]*** and save with ***[OK]***. The cursor jumps to the capacitance value.

3 Enter the current capacitance value in pF (displayed below) for the full vessel corresponding to the percentage value.

4 Save the settings with ***[OK]***.

Damping

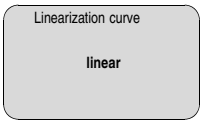
To suppress fluctuation in the measured value display, e.g. caused by an agitated product surface, an integration time can be set. This time can be between 0 and 999 seconds. Keep in mind that this setting will increase the reaction time of the measurement, and that the reaction to quick changes of the measured value will be delayed. In general, a time of a few seconds is sufficient to smooth the measured value display.



Enter the requested parameter via the appropriate keys, save your settings and jump to the next menu item with the ***[->]*** key.

Linearization curve

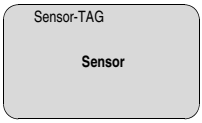
A linearization is necessary for all vessels in which the vessel volume does not increase linearly with the level - e.g. with a cylindrical or spherical tank - and the indication or output of the volume is required. Corresponding linearization curves are preprogrammed for these vessels. They represent the correlation between the level percentage and vessel volume. By activating the appropriate curve, the volume percentage of the vessel is displayed correctly. If the volume should not be displayed in percent but e.g. in l or kg, a scaling can be also set in the menu item "*Display*".



Enter the requested parameter via the appropriate keys, save your settings and jump to the next menu item with the ***[->]*** key.

Sensor-TAG

In this menu item you can enter an unambiguous designation for the sensor, e.g. the measurement loop name or the tank or product designation. In digital systems and in the documentation of larger plants, a singular designation should be entered for exact identification of individual measuring sites.



With this menu item, the Basic adjustment is finished and you can now jump to the main menu with the ***[ESC]*** key.

Optional settings

Additional adjustment and diagnosis options such as e.g. scaling, simulation or trend curve presentation are shown in the following menu schematic. You will find a detailed description of these menu items in the operating instructions manual of the indicating and adjustment module.

Reset

Basic adjustment

If the function "Reset" is carried out, the sensor resets all settings to default.

The following values will be reset:

Function	Reset value
Max. adjustment	3000 pF
Min. adjustment	0 pF
Integration time ti	0 s
Linearization	linear
Sensor-TAG	Sensor
Display	%
Current output - characteristics	4 … 20 mA
Current output - max. current	20.5 mA
Current output - min. current	3.8 mA
Current output - failure	<3.6 mA

Tab. 3: Reset values

Special parameters

All special parameters are reset to delivery status.

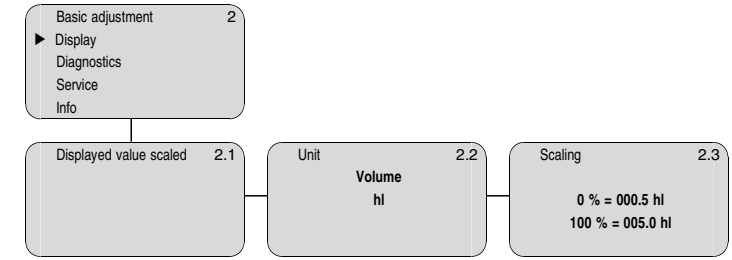
Peak values

The min. and max. values are reset to the current value.

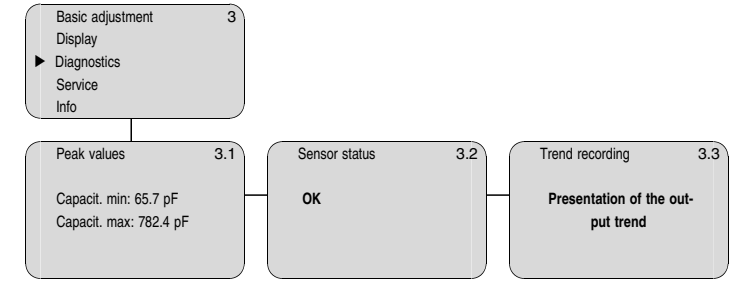
6.5 Menu schematic

Basic adjustment

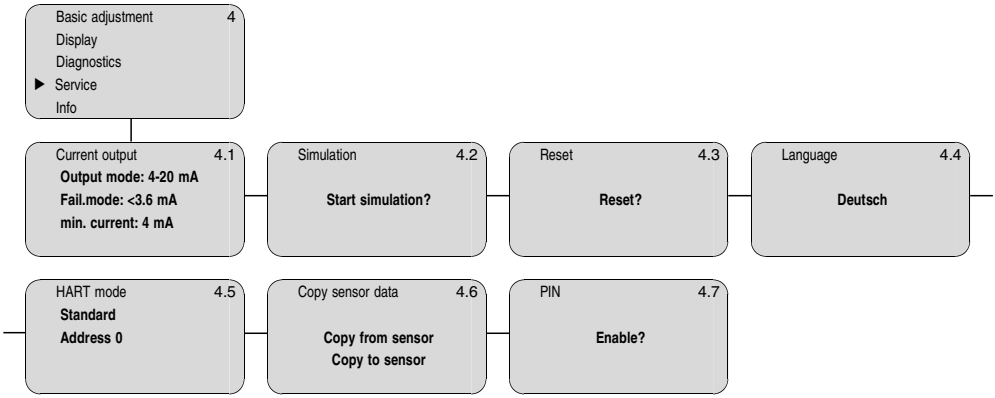
Display



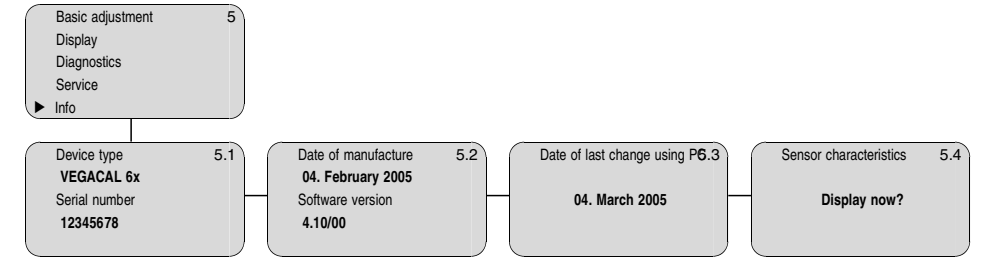
Diagnostics



Service



Info



7 Set up with PACTware™ and other adjustment programs

7.1 Connecting the PC

Connecting the PC directly to the sensor

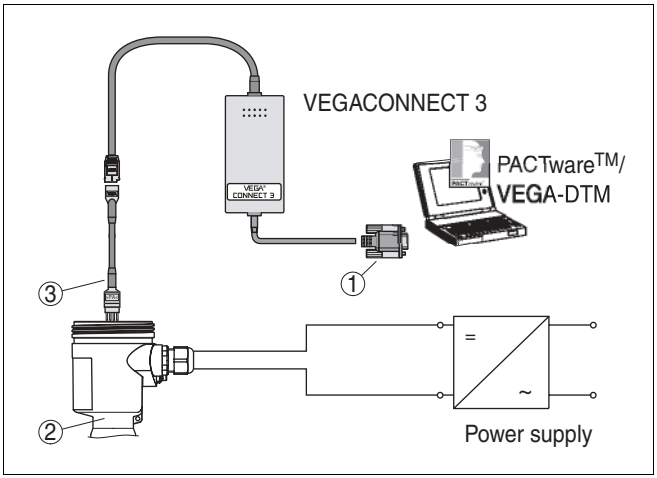


Fig. 21: PC connected directly to the sensor
1 RS232 connection
2 VEGACAL 63
3 I²C adapter cable for VEGACONNECT 3

Necessary components:

- VEGACAL 63
- PC with PACTware™ and suitable VEGA-DTM
- VEGACONNECT 3 with I²C adapter cable (article no. 2.27323)
- Power supply unit

Connecting the PC to the signal cable

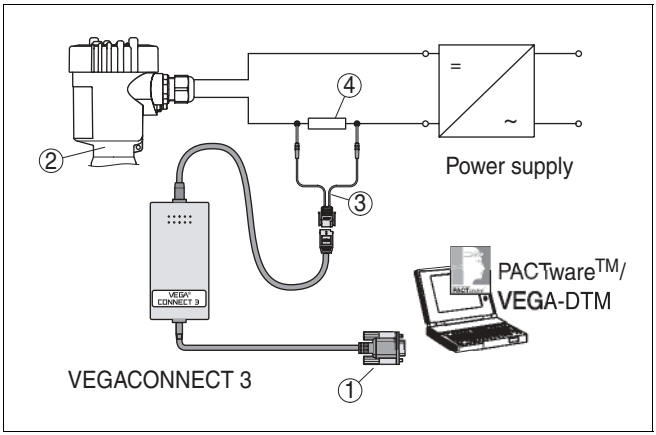


Fig. 22: Connecting the PC to the signal cable
1 RS232 connection
2 VEGACAL 63
3 HART adapter cable for VEGACONNECT 3
4 HART resistance 250 Ohm

Necessary components:

- VEGACAL 63
- PC with PACTware™ and suitable VEGA-DTM
- VEGACONNECT 3 with HART adapter cable (art. no. 2.25397)
- HART resistance approx. 250 Ohm
- Power supply unit

Note:
Bei Speisegeräten mit integriertem HART-Widerstand (Innenwiderstand ca. 250 Ohm) ist kein zusätzlicher externer Widerstand notwendig. Dies gilt z.B. für die VEGA-Geräte VEGATRENN 149A, VEGADIS 371, VEGAMET 381. Auch marktübliche Ex-Speisetrenner sind meist mit einem hinreichend großen Strombegrenzungswiderstand ausgestattet. In diesen Fällen kann das VEGACONNECT 3 parallel zur 4 … 20 mA-Leitung angeschlossen werden.

7.2 Parameter adjustment with PACTware™

Further setup steps are described in the operating instructions manual "*DTM Collection/PACTware™*" attached to each CD and which can also be downloaded from our homepage. A

detailed description is available in the online help of PACTware™ and the VEGA-DTMs.

Note:
Keep in mind that for setup of VEGACAL 63, DTM-Collection 04/2005 or a newer version must be used.

All currently available VEGA-DTMs are provided in the DTM Collection on CD and can be obtained from the responsible VEGA agency for a token fee. This CD includes also the up-to-date PACTware™ version. The basic version of this DTM Collection incl. PACTware™ is also available as a free-of-charge download from the Internet.

Go via www.vega.com and "*Downloads*" to the item "*Software*".

7.3 Parameter adjustment with AMS™ and PDM

For VEGA sensors, instrument descriptions for the adjustment programs AMS™ and PDM are available as DD or EDD. The instrument descriptions are already implemented in the current versions of AMS™ and PDM. For older versions of AMS™ and PDM, a free-of-charge download is available via Internet.

Go via www.vega.com and "*Downloads*" to the item "*Software*".

7.4 Saving the parameter adjustment data

It is recommended to document or save the parameter adjustment data. They are hence available for multiple use or service purposes.

The VEGA DTM Collection and PACTware™ in the licensed, professional version offer the suitable tools for a systematic project documentation and recording.

8 Maintenance and fault rectification

8.1 Maintenance

When used as directed in normal operation, VEGACAL 63 is completely maintenance-free.

8.2 Fault rectification

Causes of malfunction

VEGACAL 63 offers maximum reliability. Nevertheless faults can occur during operation. These may be caused by the following, e.g.:

- Sensor
- Process
- Supply
- Signal processing

Fault rectification

The first measures to be taken are to check the output signals as well as to evaluate the error messages via the indicating and adjustment module PLICSCOM. The procedure is described below. Further comprehensive diagnostics can be carried out on a laptop with the software PACTware™ and the suitable DTM. In many cases, the causes can be determined in this way and faults can be rectified.

24 hour service hotline

Should the following measures not be successful, please call in urgent cases the VEGA service hotline under the phone number **+49 1805 858550**.

The hotline is available to you 7 days a week round-the-clock. Since we offer this service world-wide, the support is only available in the English language. The service is free of charge, only the standard telephone costs will be charged.

Checking the current signal

Connect a hand-held multimeter with a suitable measuring range. For this, you have to disconnect the signal cable.

? Current signal not stable

- level fluctuations

→ set integration time via PLICSCOM or PACTware™

? Current signal missing

- incorrect connection to power supply

→ Check connection acc. to chapter "*Connection procedure*" and correct, if necessary, acc. to chapter "*Wiring plans*"

- No power supply

→ check cables for line break, repair, if necessary

- supply voltage too low or load resistance too high

→ check and adapt, if necessary

? Current signal greater than 22 mA or less than 3.6 mA

- Electronics module defective

→ Exchange instrument or return it for repair

In Ex applications, the regulations for the wiring of intrinsically safe circuits must be observed.

Error message via PLICSCOM

? E013

- no measured value available

→ Probe insulation damaged, short-circuit due to permeating, conductive medium

→ Exchange instrument or return it for repair

- Shortcircuit in the probe, e.g. because of moisture in the housing

→ Remove the oscillator and check the resistance between the marked plug connections acc. to the following illustration

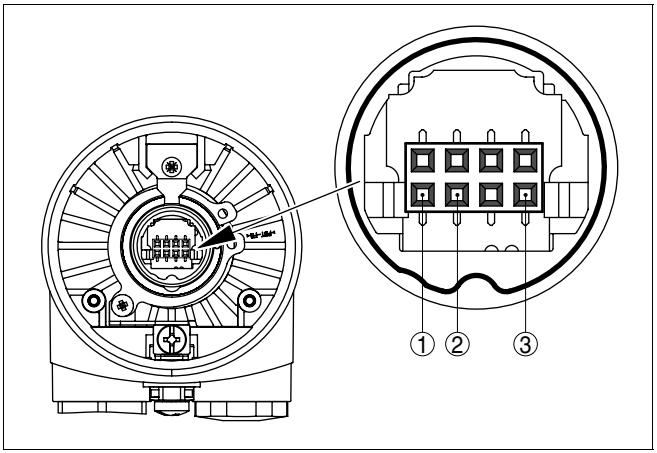


Fig. 23: Check the resistance in the probe
1 Screening
2 Probe
3 Ground potential

→ There should be no contact between any of the terminals (high resistance)

→ However, if there is somehow contact, exchange instrument or return it for repair

? E017

- Adjustment span too small

→ Carry out a fresh adjustment and increase the distance between min. and max. adjustment

? E036

- No operable sensor software

→ Carry out software update or send instrument for repair

? E041/E042/E043

- Hardware error, electronics defective

→ Exchange instrument or return it for repair

8.3 Exchange of the electronics module

If the electronics module is defective, it can be replaced by the user.

In Ex applications, only an instrument and an electronics module with appropriate Ex approval may be used.

If there is no electronics module available on site, one can be ordered from the VEGA agency serving you.

Sensor serial number

The order data of the sensor must be loaded into the new electronics module. This can be done:

- at the factory by VEGA personnel
- or on site by the user

In both cases, the sensor serial number is necessary. The serial numbers are stated on the type label of the instrument or on the delivery note.

Information:
When loading on site, the order data must be downloaded from the Internet (see Operating Instructions manual of the oscillator).

Assignment

The oscillators are adapted to the respective sensor and differ in their signal output or in their power supply. You can find a suitable oscillator in the following overview.

The oscillators differ only in their signal output and are suitable for all series 60 sensors.

The following types are available:

- CL-E60**H** (4 … 20 mA/HART)
- CL-E60**P** (Profibus PA)
- CL-E60**F** (Foundation Fieldbus)

In Ex applications, only electronics with appropriate Ex approval must be used.

8.4 Instrument repair

If it is necessary to repair, please proceed as follows:

You can download a return form (23 KB) in the Internet from our home page www.vega.com under: "*Downloads - Forms and Certificates - Repair form*".

By doing this you help us carry out the repair quickly and without having to call back for needed information.

- Print and fill out one form per instrument
- Clean the instrument and pack it damage-proof

- Attach the completed form and possibly also a safety data sheet to the instrument
- Please ask the responsible agency for the address of the return shipment!

9 Dismounting

9.1 Dismounting steps

Warning:
Before dismounting, be aware of dangerous process conditions such as e.g. pressure in the vessel, high temperatures, corrosive or toxic products etc.

Take note of the instructions in chapters "*Mounting*" and "*Connecting to power supply*" and carry out the listed steps in reverse order.

9.2 Disposal

VEGACAL 63 consists of materials which can be recycled by specialised recycling companies. We use recyclable materials and have designed the electronic modules to be easily separable.

WEEE directive 2002/96/EG
This instrument is not subject to the WEEE directive 2002/96/EG and the respective national laws (in Germany, e.g. ElektroG). Pass the instrument directly on to a specialised recycling company and do not use the municipal collecting points. These may be used only for privately used products acc. to the WEEE directive.

Correct disposal avoids negative effects to persons and environment and ensures recycling of useful raw materials.

Materials: see "*Technical data*"

If you cannot dispose of the instrument properly, please contact us about disposal methods or return.

10 Supplement

10.1 Technical data

General data

Material 316L corresponds to 1.4404 or 1.4435

Materials, wetted parts	
– Process fitting – Thread	316L
– Process fitting – Flange	316L
– Process seal	Klingersil C-4400
– insulation (fully insulated)	PTFE, PE
– Probe (rod fully insulated ø16 mm/ ø0.63 in)	316L
Materials, non-wetted parts	
– Housing	Plastic PBT (Polyester), Alu die-casting powder-coated, 316L
– Seal ring between housing and housing cover	NBR (stainless steel housing), silicone (Alu/ plastic housing)
– Ground terminal	316L
Weights	
– with plastic housing	1150 g (40 oz)
– with Aluminium housing	1600 g (56 oz)
– with stainless steel housing	1950 g (69 oz)
– Rod weight ø16 mm (ø0.63 in)	1100 g/m (12 oz/ft)
Sensor length (L)	0.2 … 6 m (0.7 … 20 ft)
Max. lateral load	10 Nm (7.4 lbf ft)
Max. torque (process fitting thread)	100 Nm (73 lbf ft)

Output variable

Output signal	4 … 20 mA/HART
Resolution	1.6 µA
Fault signal	current output unchanged; 20.5 mA; 22 mA; <3.6 mA (adjustable)
Current limitation	22 mA
Load	see load diagram in Power supply
Integration time (63 % of the input variable)	0 … 999 s, adjustable
Rise time	500 ms (ti: 0 s, 0 … 100 %)
Fulfilled NAMUR recommendation	NE 43

Input variable

Parameter	Level of liquids
Measuring principle	phase-selective admittance processing (PSA)
Measuring range	0 … 3000 pF
Frequency	270 kHz

Accuracy (similar to DIN EN 60770-1)

Reference conditions acc. to DIN EN 61298-1

– Temperature	+18 … +30°C (+64 … +86°F)
– Relative humidity	45 … 75 %
– Atmospheric pressure	860 … 1060 mbar/86 … 106 kPa (12.5 … 15.4 psi)

Temperature error

– <120 pF	<1 pF
– >120 pF	1 % of the current measured value
Linearity error	<0.25 % of the complete measuring range

Characteristic curve deviation and measurement characteristics

Temperature drift	0.06 %/10 K relating to the max. measuring range

Ambient conditions

Ambient, storage and transport temperature

– without indicating and adjustment module	-40 … +80°C (-40 … +176°F)
– with indicating and adjustment module	-20 … +70°C (-4 … +158°F)

Process conditions

Process pressure	-1 … 64 bar/-100 … 6400 kPa (-14.5 … 928 psi)
Process temperature VEGACAL 63 of 316L	
– Insulation PE	-40 … +80°C (-40 … +176°F)
– insulation PTFE	-50 … +150°C (-58 … +302°F)
Process temperature (thread or flange temperature) with temperature adapter (option with PTFE)	-50 … +200°C (-58 … +392°F)

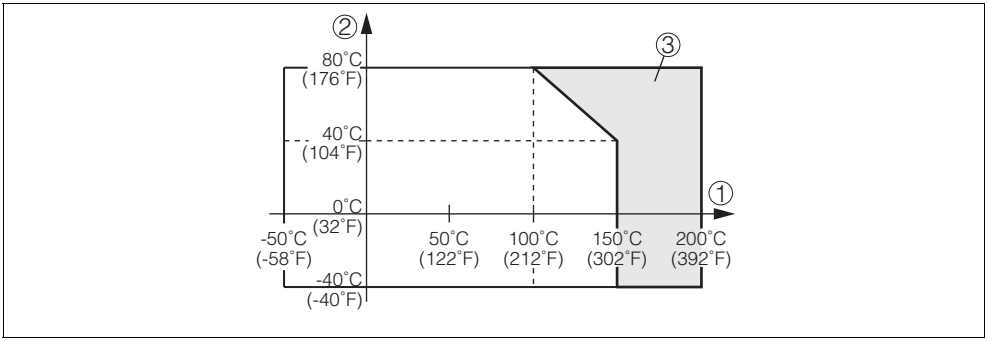


Fig. 24: Ambient temperature - Product temperature
1 Product temperature
2 Ambient temperature
3 Temperature range with temperature adapter

Dielectric figure (DK value)	>1.5

Electromechanical data - version IP 66/IP 67 and IP 66/IP 68; 0.2 bar

Cable entry/plug[4)]

– Single chamber housing
- 1x cable entry M20x1.5 (cable-ø 5 … 9 mm), 1x blind stopper M20x1.5

or:
- 1x closing cap ½ NPT, 1x blind plug ½ NPT

or:
- 1x plug (depending on the version), 1x blind plug M20x1.5

– Double chamber housing
- 1x cable entry M20x1.5 (cable-ø 5 … 9 mm), 1x blind stopper M20x1.5; plug M12x1 for VEGADIS 61 (optional)

or:
- 1x closing cap ½ NPT, 1x blind stopper ½ NPT, plug M12x1 for VEGADIS 61 (optional)

or:
- 1x plug (depending on the version), 1x blind stopper M20x1.5; plug M12x1 for VEGADIS 61 (optional)

Spring-loaded terminals: for wire cross sections up to 2.5 mm²

[4)] Depending on the version M12x1, acc. to DIN 43650, Harting, Amphenol-Tuchel, 7/8" FF

Electromechanical data - version IP 66/IP 68, 1 bar

Cable entry	
– Single chamber housing	• 1x IP 68 cable entry M20x1.5; 1x blind stopper M20x1.5 or: • 1x closing cap ½ NPT, 1x blind plug ½ NPT
– Double chamber housing	• 1x IP 68 cable entry M20x1.5; 1x blind stopper M20x1.5; plug M12x1 for VEGADIS 61 (option) or: • 1x closing cap ½ NPT, 1x blind stopper ½ NPT, plug M12x1 for VEGADIS 61 (optional)
Connection cable	
– Configuration	four cores, one suspension cable, one breather capillary, screen braiding, foil, mantle
– wire cross section	0.5 mm^2
– wire resistance	<0.036 Ohm/m
– tensile load	>1200 N (270 pounds force)
– Standard length	5 m (16.4 ft)
– Max. length	1000 m (3280 ft)
– Min. bending radius	25 mm (at +25°C/+77°F)
– Diameter	approx. 8 mm
– Colour - standard PE	Black
– Colour - standard PUR	Blue
– Colour - Ex version	Blue

Indicating and adjustment module

Power supply and data transmission	through sensor via gold-plated sliding contacts (I^2C bus)
Indication	LC display in dot matrix
Adjustment elements	4 keys
Protection	
– unassembled	IP 20
– mounted into the sensor without cover	IP 40

Materials

– Housing	ABS
– Inspection window	Polyester foil

Voltage supply

Supply voltage

– non-Ex instrument	12 … 36 V DC
– EEx ia instrument	12 … 30 V DC
– EExd ia instrument	18 … 36 V DC

Permissible residual ripple

– <100 Hz	U_{ss} <1 V
– 100 Hz … 10 kHz	U_{ss} <10 mV

Load see diagram

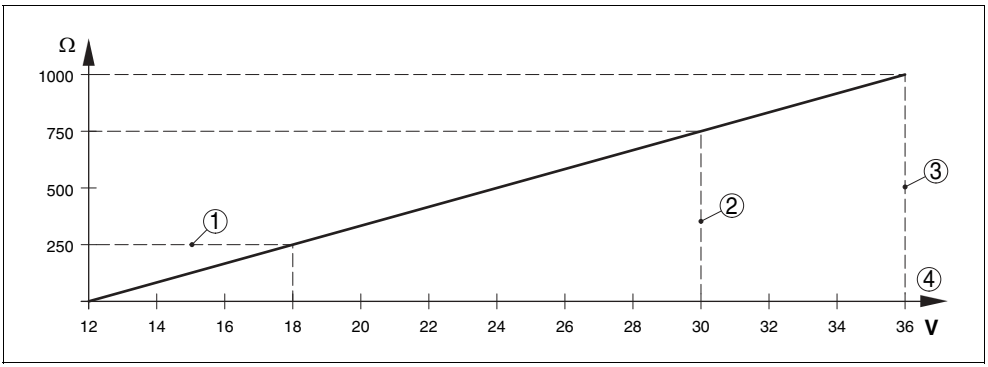


Fig. 25: Voltage diagram
1 HART load
2 Voltage limit EEx ia instrument
3 Voltage limit non-Ex/Exd instrument
4 Supply voltage

Electrical protective measures

Protection

– Plastic housing	IP 66/IP 67
– Alu and stainless steel standard	IP 66/IP 68 (0.2 bar)[5]
– Alu and stainless housing, optionally available	IP 66/IP 68 (1 bar)

[5] Requirement to maintain the protection is the suitable cable.

Overvoltage category	III
Protection class	II

Approvals[6]

ATEX II 1G, 1/2G, 2G EEx ia IIC T6

ATEX II 1/2G, 2G EEx d ia IIC T6[7]

ATEX II 1/2D 2D IP6X T[8]

WHG

Ship approvals

[6] Deviating data with Ex applications: see separate safety instructions.
[7] Only in conjunction with Aluminium double chamber housing.
[8] Not in conjunction with plastic housing.

10.2 Dimensions

Housing versions in protection IP 66/IP67 and IP 66/IP 68; 0.2 bar

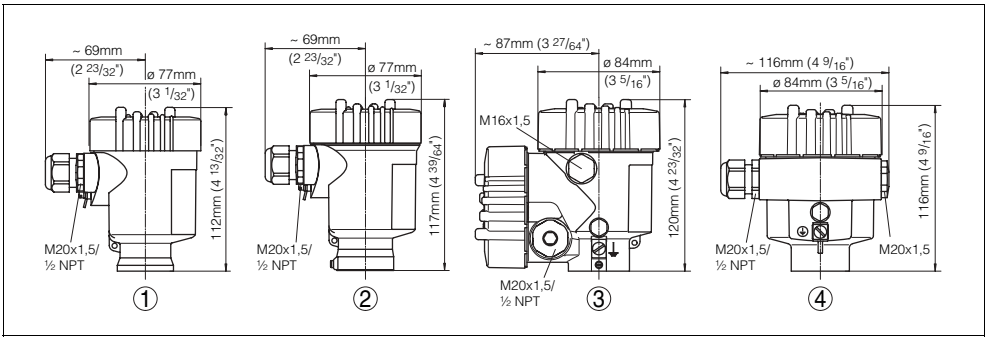


Fig. 26: Housing versions in protection IP 66/IP 67 and IP 66/IP 68; 0.2 bar (with integrated PLICSCOM the housing is 9 mm/0.35 in higher)
1 Plastic housing
2 Stainless steel housing
3 Aluminium double chamber housing
4 Aluminium housing

Housing in protection IP 66/IP 68, 1 bar

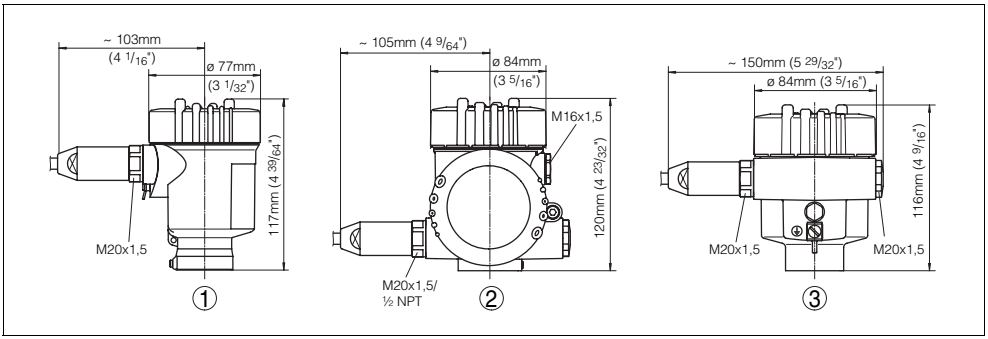


Fig. 27: Housing versions in protection IP 66/IP 68, 1 bar (with integrated PLICSCOM the housing is 9 mm/0.35 in higher)
1 Stainless steel housing
2 Aluminium double chamber housing
3 Aluminium housing

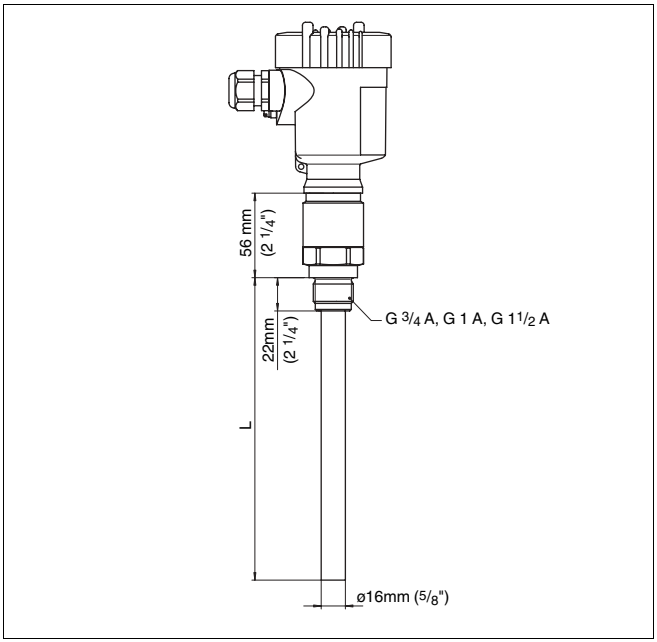


Fig. 28: VEGACAL 63 – Threaded version G1
L = Sensor length, see "Technical data"

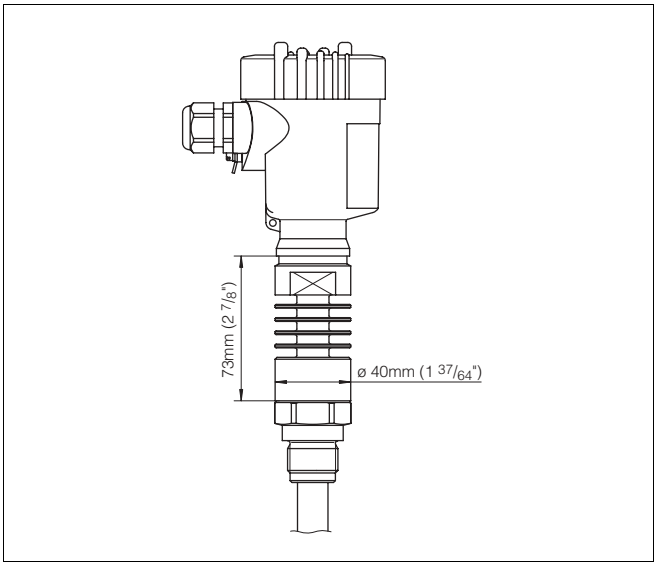


Fig. 29: Temperature adapter

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10.3 Industrial property rights

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VEGA Grieshaber KG
Am Hohenstein 113
77761 Schiltach
Germany
Phone +49 7836 50-0
Fax +49 7836 50-201
E-mail: info@de.vega.com
www.vega.com

All statements concerning scope of delivery, application, practical use and operating conditions of the sensors and processing systems correspond to the information available at the time of printing.

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